

Date: Friday, 4/16/2007 7:20:57 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LATCH ASSEMBLY		
Job Number	35802					
Estimate Number	10303					
P.O. Number	N/A		Part Number	D2586		
This Issue	11/16/2007	S.O. No.	Drawing Number	D2586 REV D		
Prsht Rev.	NC		Project Number	N/A		
First Issue	N/A	Type	Drawing Revision	D		
Previous Run	32504		Material	N/A		
Written By			Due Date	12/5/2007	Qty:	100
Checked & Approved By	<i>11/16</i>		Um:	Each		
Comment	Est	E 02.01.31	Added Inspect level 21 NG			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING Comment: PURCHASING Issue P/O: <u>5064</u> Possible Supplier: Southco, P/N: C2-32-25 Certification Required <i>cLo7/11/14</i> <u>100</u>
2.0	C23225	DOOR LATCH Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) DOOR LATCH <i>1/12/03 54 100x</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 1-Receive and inspect for transit damage 2-Attach certification 3-Stock Keys as: C2-32-25 Keys 4-Discard hardware <i>1/12/03 54 100x</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP <i>QSP019</i> <i>5/07/17/05 X100</i>
5.0	D30157	Lock Nut Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Lock Nut Pick: Qty Part Number Description Batch 1 D3015-7 Lock Nut <i>B3075 77</i> <i>B35830</i>

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/12/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Kim Johnston

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Job Number: 35802		Part Number: D2586
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Drill Hole to 0.191" 2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked. <i>07/12/05 (100)</i>		
7.0	QC5 	INSPECT WORK TO CURRENT STEP <i>07/12/05 FF 07-12-05 SB (100)</i>
Comment: INSPECT WORK TO CURRENT STEP <i>06/01/05</i>		
8.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>223</i> <i>2 in GA 7/12/05 (100)</i>		
9.0	QC21 	FINAL INSPECTION/W/O RELEASE  <i>(next) 07/12/06 (100)</i>
Comment: FINAL INSPECTION/W/O RELEASE <i>07/12/06</i>		
Job Completion  <i>U 87-12-06</i>		

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

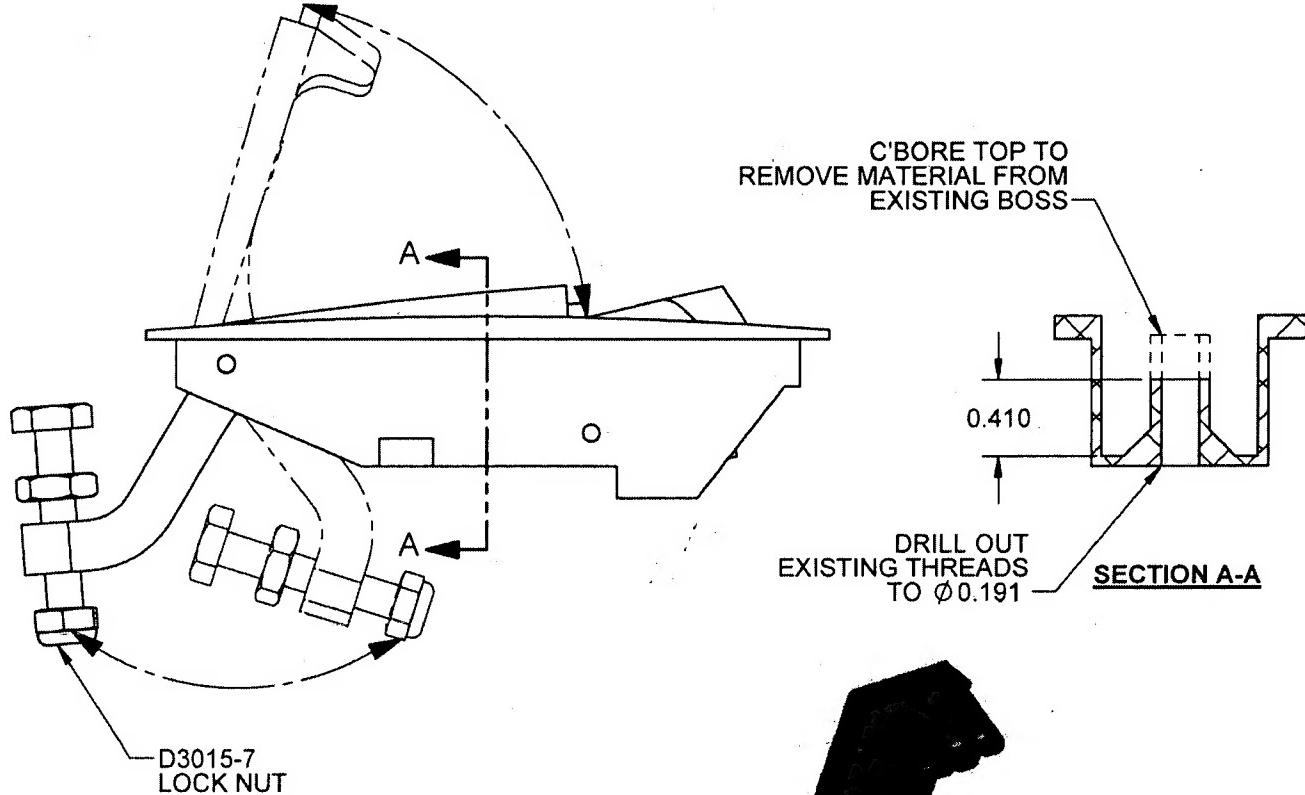
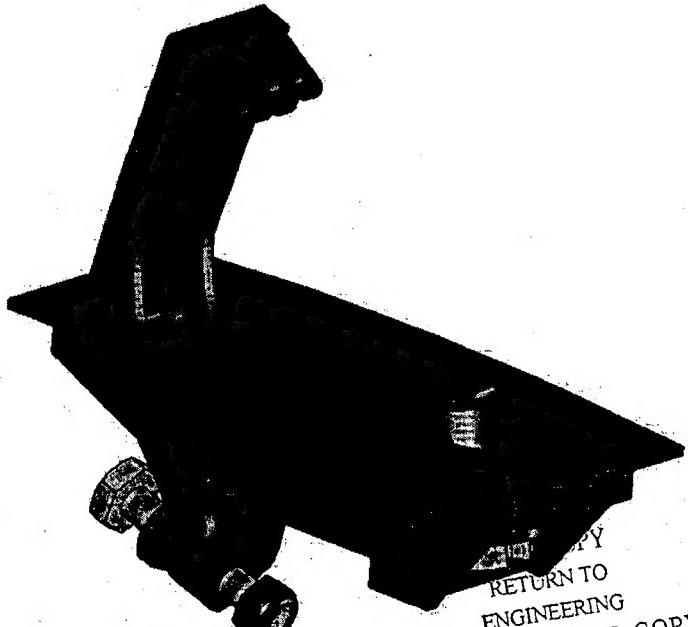
NOTE: Date & initial all entries

DART

DESIGN KE	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>LE</i>	APPROVED <i>CH</i>	DRAWING NO. D2586
DATE 06.10.19	TITLE DOOR LATCH	REV. D SHEET 1 OF 1 SCALE 1:1

RELEASED
06.12.22

REV	DATE	DESCRIPTION
A	96.07.15	NEW ISSUE
B	97.07.23	CHANGED C'BORE DEPTH
C	97.09.03	REVISED C'BORE DEPTH
D	06.10.19	ADD D3015-7 P/N; UPDATE DRAWING

**D2586 DOOR LATCH****NOTES:**

- 1) MAKE FROM SOUTHCOP P/N: C2-32-25
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 55802

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T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: Nov. 30

Customer Name Dart Aerospace

Customer P.O. No.: 5064A TCH Order No.: 77716

Invoice No.: 94576 Date shipped: Nov. 30

TCH Part No.: SSS-C23225

Item Description: Raised Trigger Black

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature: M.R.

Title: Supervisor

T.C.H. Sales Inc.

40 Emblem Cr.
Toronto, Ontario M1S 1B1
Phone: 416-299-0089
Fax : 416-299-3255



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

CUSTOMER NUMERO DU CLIENT	STORE NUMBER NÚMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER.PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NÚMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
22428			5064A	77716	91058		103309	NET 30 (limit)	1

S V
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T O A

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CAN

TEL: 613-632-5200

SHIP TERM CODE DE TRANSIT	SHIP VIA TRANSITAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGES DIVERS
PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION		ORDERED COMMANDEE	SHIPPED EXPIDIEE	BACK ORDERED NON EXPIDIEE		
PPD	Fluocitator Grnd	8155 494 7002 6996 6988	11/30/07	12/31/08	3	50	KAB/CHANTEL

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIREE	BACK ORDERED NON EXPIDIEE
*000	BLK LEV LATCH RAISED TRIG W/LK	100	100 ✓	0

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www.tchweb.com

Conditions Of Sale:

All shipments FOB Sudbury, Ontario.
All returns or credits will incur a 10% handling charge and must be authorized.
All claims and credit discounts must be reported within 7 days.
We reserve the right to collect debts and attorney's fees of 25% and
interest of 2% (or the rate of 6% per annum) on all overdue accounts.

Conditions De Vente:

Tous les retours de marchandises sont soumis à des frais de manutention de 15% et à l'autorisation. Veuillez signaler toutes les anomalies ou irrégularités dans les sept jours. Nous avons le droit d'imposer dans frais de recouvrement et de procédure de 25%, ainsi qu'un intérêt de 1% par mois (ou 24% par an) sur tous les comptes en souffrance. Les biens (sauf l'objet de la présente facture) demeurent la propriété du vendeur jusqu'à parfait paiement.

DART**Purchase Order**

Date Nov 16, 2007	Page 1
Purchase Order Number PO00005064	

FAXED

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

TCH Sales Inc.
40 Emblem Crt
Toronto, ON M1S 1B1
Phone (416) 299-0089
Fax (416) 299-3255

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-TCH001	Nov 16, 2007	N30	Purolator	Nov 23, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-SHIP	Unit Cost	UOM	Extended Price
100.0000	C23225	DOOR LATCH Comments: AS PER DWG D2586 REV. D P/N: C2-32-25	11/23/2007	No	15.810000	Each	1,581.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Comments:	Tax Summary: GST GSTME GSTND	94.86 0.00 0.00	Less: included tax	0.00
			Subtotal	
			Total tax	94.86
			Total purchase order in CAD Dollars	1,675.86

Entered By: CLAVOIE

Approved By:

C

J1S 1B1
J089
155



PACKING SL

VENDOR #	
DUNS #	242445328
TAX #	R105150197

STORE NUMBER NUMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
		5064	77416	90974		103206	NET 30 (limit)	1

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

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TEL: 613-632-5200

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Conditions Of Sale:

All returns are subject to a 15% handling charge and must be authorized. All claims and discrepancies must be reported within 7 days. We have the right to charge collection and attorney's fees of 25% and interest of 2% per month, (or 24% per annum) on all overdue accounts.

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Les biens faisant l'objet de la présente facture demeurent la propriété du vendeur jusqu'à parfait

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Dallas, TX 75220

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www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: Nov. 28/07

Customer Name Dart Aerospace

Customer P.O. No.: 5064

TCH Order No.: 77416

Invoice No.: 94489

Date shipped: Nov. 28/07

TCH Part No.: 555-C 23235

Item Description: Black LevLatch/raised Trigger
with Lock
SAC/29

This is to certify that the items identified herein have been produced
in accordance with applicable instructions and or specifications,
drawings, approved samples and/or other descriptions set forth in the
Purchase Order.

Signature:

A handwritten signature, appearing to read "J. H.", is written over a horizontal line.

Title:

Supervisor